Dart Aerospace Ltd.

Date: Monday, 5/14/2007 7:14:33 AM
User: Kim Johnston

SPLIT

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 32335-2		
Estimate Number	: 12857		
P.O. Number	: N/A	Part Number	: D412702107B
This Issue	: 5/14/2007 S.O. No. : N/A	Drawing Number	: ICA D412-702 P.79
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: D
Previous Run	: N/A	Material	: N/A
Written By	:	Due Date	: 5/15/2007 Qty: 5 Um: Each
Checked & Approved By	: 07.05.14		
Comment	: est rev A 07.05.10 new issue EC		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

PTO

Comment: DOCUMENT CONTROL
type labels per PPP D412-702-107B CHG001

2.0	D35733	ADAPTER

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
ADAPTER
batch: B31862

3.0	D3579046	SHOULDER HARNESS RH

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
SHOULDER HARNESS RH
batch: B32115

4.0	K62	CLIP

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
CLIP
batch: M104426

5.0	MS24693S272	Screw

Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)
Screw
batch: M104438

mlo 07/05/17

Form: process

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector
07/05/16	1	w/o split	mf	07/05/16	1	07-05-24	07-05-24
~~07-05-24~~	~~1~~	~~Applied Adhesive Sealant~~ contact cement M104524 M102565	~~MF 07-05-24~~				

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

QA: N/C Closed: _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 5/14/2007 7:14.33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services
Drawing Name: HARNESS ASSEMBLY

Job Number: 32335
Part Number: D412702107B

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	AN960JD10LL	Washer

Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)
Washer
batch: MT763

7.0	MS21042L3	Nut

Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)
Nut
batch: M04215

8.0	D35693	DECAL

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
DECAL
batch: B 32086

ml 07/05/17

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1

PIC

Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

MF 07-05-24

10.0	QC5	INSPECT WORK TO CURRENT STEP

07.05.24

Comment: INSPECT WORK TO CURRENT STEP

11.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-702-107B CHG001
Location:
PPP Rev: Draft

07/5/24

Job Completion

QC 21 FINAL inspection & release 07/05/24

07.05.24

Dart Aerospace Ltd

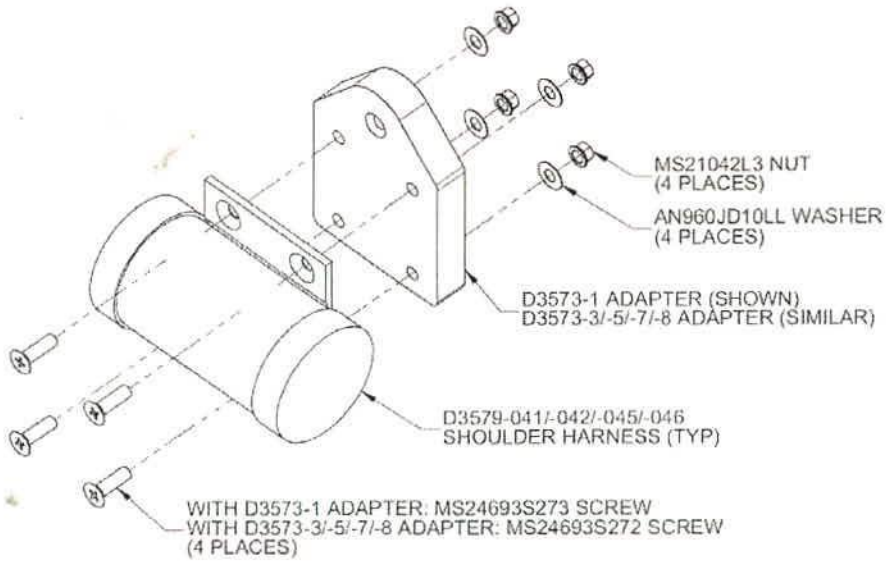
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes (No) **DQA:** EP **Date:** 07/05/24.

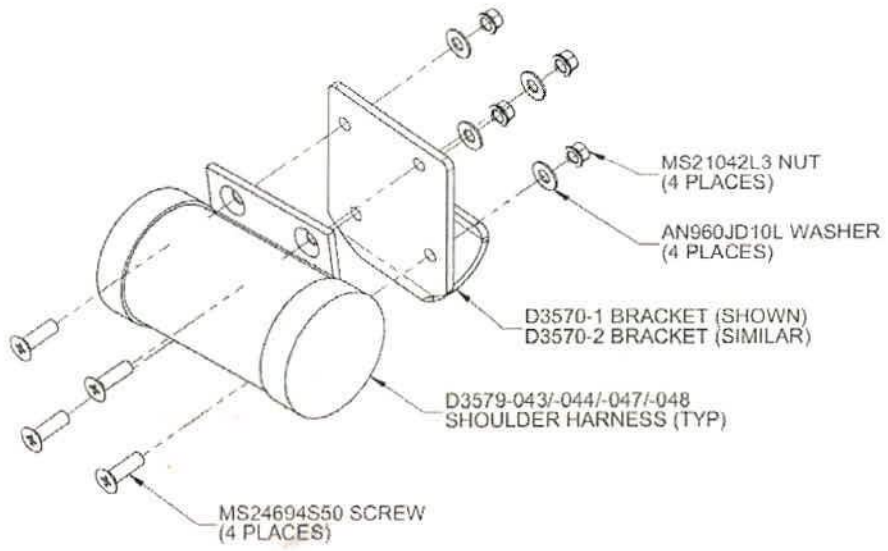
QA: N/C Closed: _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07-05-24	9.0	D3569-3 does not stick to the buckle, even with the recommended adhesive 3M FAST cure 5200	07/05/24	Apply a light coat of contact cement to bond the label to the buckle M102525	SB 07/05/24	07-05-24	07/05/24	07-05-24

NOTE: Date & initial all entries



***DETAIL 'K'** D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES*
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



***DETAIL 'L'** D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES*
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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WITHOUT NOTICE
WORK ORDER
NO. 32335

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